

Work Order ID 66724

Thursday, February 24, 2011 2:38:23 PM



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Item ID: D2182B035

Accept



Setup Start



Revision ID:

Stop



Item Name: Cushion

Start Date: 2/23/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 2/23/2011 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21 - Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/28

CL 11/02/28

Picklist Print

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Work Order ID: 66724



Parent Item: D2182B035



Parent Item Name: Cushion

Start Date: 2/23/2011

Required Date: 2/23/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP: B□99.03.02□Reformat□ DM□
as per revC DD verf:EC

IPP Rev:C 10.11.02

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2182B

Manufactured

No

100

f

471.3701

0.2916

5.832



Rubber Cushion



DB 11/02/24

Location

Loc Qty

Loc Code

ST410

471.37011

63413

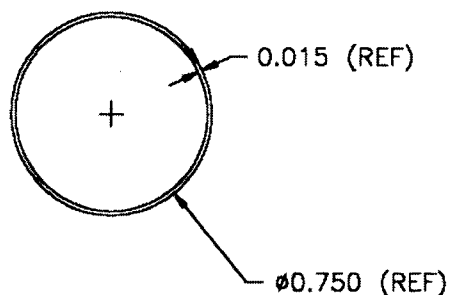
121.37011

66063

350

5.832

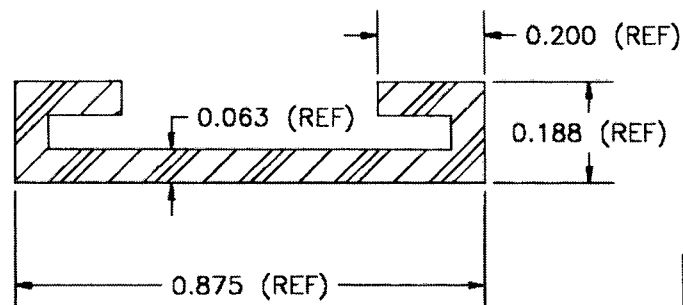
RELEASED
97/05/16 DS



D2182-050 HEAT SHRINK
LENGTH

CEG: 3.5 LONG: D2182-035-
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING



W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

u/o 66724

DART



PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MM</i>	APPROVED <i>BM</i>	D2182	REV. C
DATE Jan. 6, 1995		TITLE RUBBER CUSHION	SHEET 1 OF 1
B	97:04:07	ADD MATERIAL SPECIFICATION	SCALE
C	97:05:14	ADD HEAT SHRINK	